



BROCHURE

CNC MACHINE TOOLS FACTORY

- High Speed
- High Precision
- High Efficiency

1 Press Brake 2 Shearing 3 Laser cutting 4 Rolling Machine



WEIYA CNC Machine



About us

WEIYA Machinery

WEIYA Produces innovative, high-quality, and high value-added products, our main products are press brake machines, hydraulic shearing machine, laser cutting machine, V-grooving machine and Plate Rolling Machine.

Since 2003, WEIYA has been taking determined steps towards the future by maintaining its strong stance in the fields of sheet metal processing. WEIYA will still aiming to be a leading company in sheet metal processing machines.

The company has a group of knowledgeable, professional and young technical team dedicated to the development of sheet metal equipment,

product design and development using CAD 3D, Solidworks, PDM design software design, to provide users with the most suitable and reasonable sheet metal processing program;

At the same time, it can meet the special order requirements of users. The company's business philosophy is "good at quality and reputation", and is committed to manufacturing high-quality machine tools. It crowns this with the ISO 9001 quality management system and following European safety standards. We have a professional QC workshop and team. Weiya promises that every machine from the factory undergoes a rigorous QC program to ensure that every machine is free of problems.

At WEIYA, we stand by a creed that defines our purpose: to empower our customers, to nurture our employees, and to benefit society. We are eager to collaborate with clients from every corner of the globe, driving forward the reach of China's intelligent manufacturing to the world stage. Join us in our journey as we bring precision and excellence from our shores to yours.



QUALITY ASSURANCE



Fabrication Equipment



CERTIFICATIONS

AND HONOURS



40+ PATENTS TECHNOLOGIES



PRODUCT CONTENTS

1

PRESS BRAKE

- WE67K Elite Series Press Brake
- WE67K Econo Series Press Brake
- Full Electric Servo Press Brake Machine

2

SHEARING MACHINE

- QC12K Swing Beam Shearing Machine
- QC11K Hydraulic Guillotine Shearing Machine

3

V-GROOVING MACHINE

- HSKC Horizontal V Grooving Machine
- HSKC Vertical V Grooving Machine

4

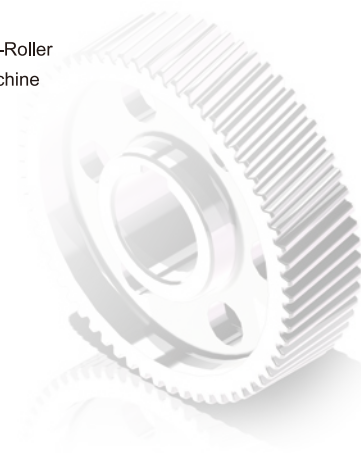
LASER CUTTING & WELDING MACHIN

- WYF Single Tabletop Fiber Laser Cutting Machine
- WYFE Enclosed Fiber Laser Cutting Machine
- WYFT Sheet&Tube Fiber Laser Cutting Machine
- WYPC Tube&Pipe Fiber Laser Cutting Machine
- WYW Handheld Laser Welding Machine

5

ROLLING MACHINE

- W12 Four-Roller Rolling Machine
- W11 Three-Roller Rolling Machine



PRESS BRAKE

WE67K Elite Series Press Brake

>>> PRODUCT FEATURES

EXTREME PRECISION, OPTIMAL PRODUCTIVITY

- Better return speed, back gauge up to 6 axis
- Easy Clamping tool holder system
- User-friendly touch screen
- Fast Bending



Environment
Protection



Energy
Conservation



Efficient



Security

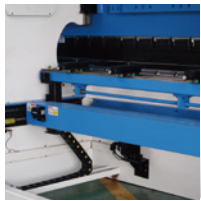
MAIN TECHNICAL PARAMETERS <<<

CNC Press Brake Machine	Bending length	Capacity	Distance between housings	Gap	opening height	Stroke	Fast Approach Speed	Max. Bending Speed	Fast Return Speed	Motor Power	Overall dimension
Model	(mm)	(T)	(mm)	(mm)	(mm)	(mm)	(mm/s)	(mm/s)	(mm/s)	(KW)	L x W x H (mm)
110T2000	2000	110	1500	400	470	200	160	12	160	7.5	2500×1800×2750
110T2500	2500	110	1880	400	470	200	160	12	160	7.5	3100×1800×2750
110T3200	3200	110	2550	400	470	200	170	12	160	7.5	3800×1800×2750
110T4000	4000	110	3150	400	470	200	170	12	160	7.5	4600×1800×2750
110T6000	6000	110	4800	400	470	200	170	12	160	7.5	6600×2000×2900
130T2500	2500	130	1880	400	470	200	160	12	160	7.5	3100×1800×2750
130T3200	3200	130	2550	400	470	200	180	12	160	7.5	3800×1800×2750
130T4000	4000	130	3150	400	470	200	180	12	160	7.5	4600×1800×2750
130T6000	6000	130	4800	400	470	200	180	12	160	7.5	6600×2000×2900
170T2500	2500	170	1880	400	470	200	150	9.5	120	11	3100×1900×2750
170T3200	3200	170	2550	400	470	200	160	9.5	120	11	3800×1900×2750
170T4000	4000	170	3150	400	470	200	160	9.5	120	11	4600×1900×2750
170T6000	6000	170	4800	400	470	200	160	9.5	120	11	6600×2100×2950
200T2500	2500	200	1880	400	470	200	150	10	120	15	3100×1900×2850
200T3200	3200	200	2550	400	470	200	160	10	120	15	3800×1900×2850
200T4000	4000	200	3150	400	470	200	160	10	120	15	4600×1900×2850
200T6000	6000	200	4800	400	470	200	160	10	120	15	6600×2100×3050
250T2500	2500	250	1880	400	520	250	130	8.5	110	18.5	3100×2000×2950
250T3200	3200	250	2550	400	520	250	130	8.5	110	18.5	3800×2000×2950
250T4000	4000	250	3150	400	520	250	140	8.5	110	18.5	4600×2000×2950
250T6000	6000	250	4800	400	520	250	140	8.5	110	18.5	6600×2100×3000
300T2500	2500	300	1880	400	520	250	110	7	105	22	3100×2200×3200
300T3200	3200	300	2550	400	460	250	110	7	105	22	3800×2200×3200
300T4000	4000	300	3150	400	460	250	120	7	105	22	4600×2200×3200
300T6000	6000	300	4800	500	460	250	120	7	105	22	6600×2300×3300
400T3200	3200	400	2550	500	490	300	90	10	90	30	3800×2400×3500
400T4000	4000	400	3150	500	490	300	90	10	90	30	4600×2400×3500
400T6000	6000	400	4800	500	490	300	90	10	90	30	6600×2500×3600
500T3200	3200	500	2550	500	510	300	100	8.4	74	37	3800×2500×3700
500T4000	4000	500	3150	500	510	300	100	8.4	74	37	4600×2500×3700
500T6000	6000	500	4800	500	510	300	100	8.4	74	37	6600×2600×3800
500T8000	8000	500	6200	500	510	300	100	8.4	74	37	8600×2800×4000

>>> STANDARD EQUIPMENT



DELEM DA-53T Touch Control



X+R Back-gauge



Quick Clamp



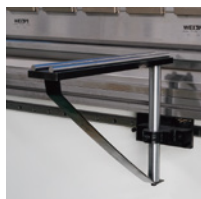
CNC Motorized Crowning



Profile-TL Offline Software



Working Area LED Lighting

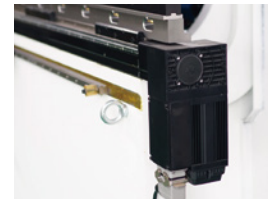


Front Arm on Linear Guide

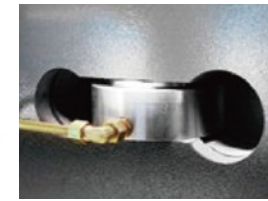


SIEMENS Main Motor

>>> CNC CROWNING

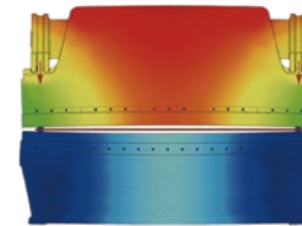


Motorized Crowning

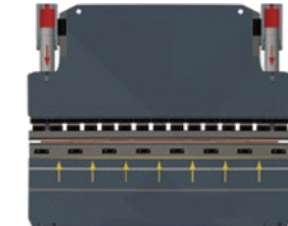


Hydraulic Crowning

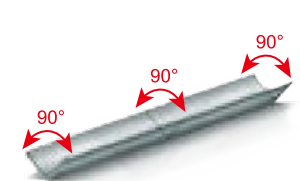
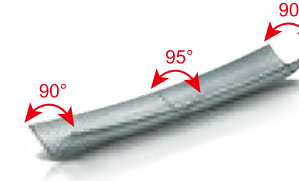
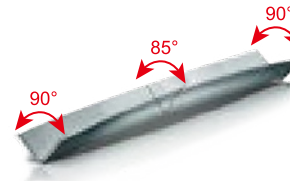
Stress during the bending process can lead to deformation of the ram and worktable. CNC crowning effectively compensates for this deformation, significantly enhancing the precision of the press brake. This feature is particularly valuable for manufacturing high-precision products, such as those made from stainless steel.



Torsion-Bar with Rack Structure



Torsion-Bar with Rack Structure



>>> OPTIONAL EQUIPMENT

- Servo-Pump Unit
- Tooling Cabinet
- Amada Type Tool Clamp
- DSP Laser Protection
- Hydraulic Oil Cooler
- Hydraulic Tool Clamp
- Robotic Arm For Industry 4.0



DA-58T



CybTouch 8 PS



CybTouch 12 PS

PRESS BRAKE

WE67K Econo Series Press Brake

PRODUCT FEATURES <<<

ECONOMIC SENSE AND USER-FRIENDLY

- Low investment cost.
- Economic machine.
- Strong rigid structure.
- Easy tool replacement.



Environment
Protection



Energy
Conservation



Efficient



Security

MAIN TECHNICAL PARAMETERS <<<

WC67K CNC Twisted Press Brake Machine	Bend- ing length	Capaci- ty	Distance between housings	Gap	open- ing height	Stroke	Fast Approach Speed	Max. Bending Speed	Fast Return Speed	Motor Power	Back- gauge Stroke	Overall dimension
Model	(mm)	(kn)	(mm)	(mm)	(mm)	(mm)	(mm / s)	(mm / s)	(mm / s)	(kw)	(mm)	L x W x H (mm)
30T1600	1600	300	1200	200	260	80	80	12.5	70	4	450	1750×1300×1800
40T1600	1600	400	1200	250	320	100	80	12.5	70	4	550	1750×1400×2200
40T2500	2500	400	1880	250	320	100	80	12.5	70	4	550	2650×1400×2200
63T1600	1600	630	1200	320	350	120	70	13	90	5.5	600	1750×1400×2200
63T2500	2500	630	1880	320	350	120	80	13	90	5.5	600	2650×1500×2300
63T3200	3200	630	2550	320	350	120	80	13	90	5.5	600	3550×1500×2300
80T2500	2500	800	1880	320	380	120	70	10	80	7.5	600	2850×1600×2300
80T3200	3200	800	2550	320	380	120	80	10	80	7.5	600	3550×1600×2300
80T4000	4000	800	3150	320	380	120	80	10	80	7.5	600	4400×1600×2300
100T2500	2500	1000	1880	350	390	130	70	12	110	7.5	600	2850×1700×2450
100T3200	3200	1000	2550	350	390	130	80	12	110	7.5	600	3600×1700×2450
100T4000	4000	1000	3150	350	390	130	80	12	110	7.5	600	4400×1700×2450
125T2500	2500	1250	1880	350	390	130	70	12	110	7.5	600	2850×1700×2450
125T3200	3200	1250	2550	350	390	130	80	12	110	7.5	600	3600×1700×2450
125T4000	4000	1250	3150	350	390	130	80	12	110	7.5	600	4400×1700×2450
125T6000	6000	1250	4800	350	390	130	80	12	110	7.5	600	6400×1800×2600
160T2500	2500	1600	1880	400	450	200	90	8	90	11	600	2850×1800×2800
160T3200	3200	1600	2550	400	450	200	100	8	90	11	600	3600×1800×2800
160T4000	4000	1600	3150	400	450	200	100	8	90	11	600	4400×1800×2800
160T6000	6000	1600	4800	400	450	200	100	8	90	11	600	6400×1900×2950
200T2500	2500	2000	1880	400	465	200	90	8.5	70	15	600	2850×1900×2950
200T3200	3200	2000	2550	400	465	200	100	8.5	70	15	600	3600×1900×2900
200T4000	4000	2000	3150	400	465	200	100	8.5	70	15	600	4400×1900×2900
200T6000	6000	2000	4800	400	465	200	100	8.5	70	15	600	6400×1900×3050
250T2500	2500	2500	1880	400	560	250	90	7	65	18.5	600	2850×2100×3100
250T3200	3200	2500	2550	400	560	250	100	7	65	18.5	600	3600×2100×3100
250T4000	4000	2500	3150	400	560	250	100	7	65	18.5	600	4400×2100×3100
250T6000	6000	2500	4800	400	560	250	100	7	65	18.5	600	6400×2200×3200
300T2500	2500	3000	1880	400	560	250	90	7	70	22	600	2850×2200×3250
300T3200	3200	3000	2550	400	560	250	100	7	70	22	600	3600×2200×3250
300T4000	4000	3000	3150	400	560	250	100	7	70	22	600	4400×2200×3250
300T6000	6000	3000	4800	500	560	250	100	7	70	22	600	6400×2300×3400
400T3200	3200	4000	2550	500	490	300	80	9	70	30	600	3600×2400×3500
400T4000	4000	4000	3150	500	490	300	90	9	70	30	600	4400×2400×3500
400T6000	6000	4000	4800	500	490	300	90	9	70	30	600	6400×2500×3600
500T3200	3200	5000	2550	500	510	300	90	8	75	37	600	3600×2500×3700
500T4000	4000	5000	3150	500	510	300	90	8	75	37	600	4400×2500×3700
500T6000	6000	5000	4800	500	510	300	90	8	75	37	600	6400×2600×3800
500T8000	8000	5000	6200	500	510	300	100	8	75	37	600	8400×2800×4000
600T4000	4000	6000	3150	550	570	350	90	8	70	45	600	4400×2800×4000
600T6000	6000	6000	4800	550	570	350	90	8	70	45	600	6400×2800×4000
600T8000	8000	6000	6200	550	570	350	100	8	70	45	600	8400×3000×4200
800T4000	4000	8000	3150	600	630	400	90	8	70	55	600	6400×3600×4600
800T6000	6000	8000	4800	600	630	400	90	8	70	55	600	6400×3800×4800
800T8000	8000	8000	6200	600	630	400	100	8	70	55	600	8400×3800×4800
800T10000	10000	8000	7800	600	630	400	100	8	70	55	600	10400×4000×5000

>>> STANDARD EQUIPMENT



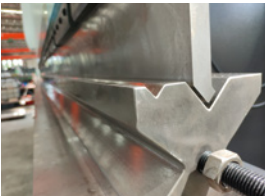
Torsion-Bar



E21 NC Digital Controller



SIEMENS Main Motor



Standard Punch and Multiy Die



Manual R-Axis



Foot Switch with Emergency-Button

>>> CONTROLLER



E21



E22



E200P



E300



DA-41T



DA-42T



CybTouch 8P



HS-15T

FULL ELECTRIC SERVO PRESS BRAKE MACHINE

WYEP Series Press Brake Machine

>>> PRODUCT FEATURES

HIGH EFFICIENCY AND ENERGY SAVING

- Lower overall cost
- Energy efficiency
- High accuracy
- Silence



Environment
Protection



Energy
Conservation



Efficient



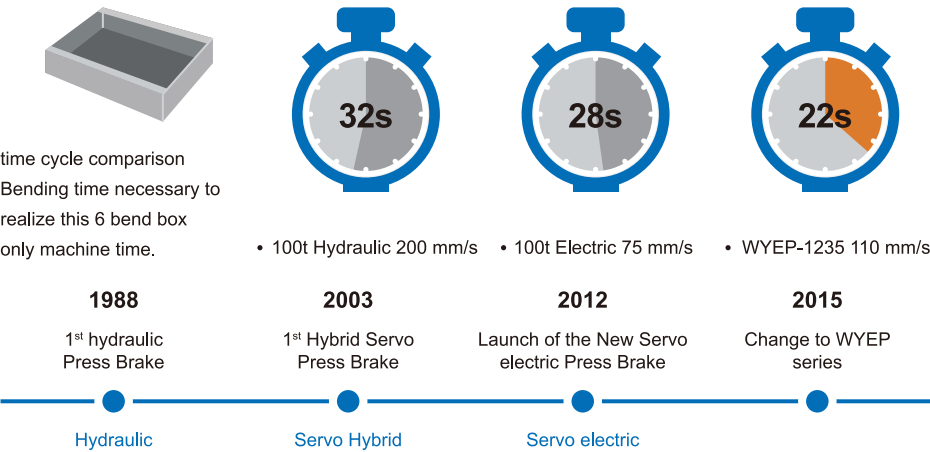
Security

FEATURES <<<

The WYEP electric press brake utilizes a servo-electric drive system that delivers exceptional acceleration and deceleration alongside rapid response times. This technology facilitates a significant boost in productivity compared to traditional press brakes, with cycle time reductions of up to 30% or more. Additionally, the programmable working speed ensures precise bending without compromising product quality or operator safety. While different machines may offer varying maximum speeds, this does not impact the bending time cycle. The WYEP series consistently outperforms even our top-tier Supreme series in cycle time efficiency.



“ EXCEED YOUR EXPECTATIONS ”



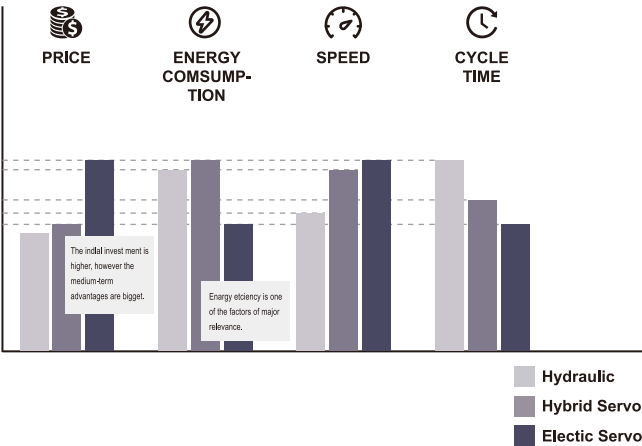
>>> ADVANTAGES

- Short cycle time
- Low energy consumption
- Low maintenance
- Low noise

NO

NOISE
HYDRAULIC OIL
HYDRAULIC FILTER
HYDRAULIC SEALS
VALVES
CYLINDERS
DWELL TIMES

>>> COMPARATIVE



>>> COMPARATIVE

CNC Press Brake Machine	Capacitu	Bend- ing Length	Daylight	Stroke	Throat Depth	Approach speed	Return Speed	Bending Speed
Model	(ton)	(mm)	(mm)	(mm)	(mm)	(mm/s)	(mm/s)	(mm/s)
WYEP-0825	25	800	370	100	200	190	190	0.2-50
WYEP-1235	35	1250	420	140	260	180	180	0.2-50
WYEP-1340	40	1300	420	140	400	190	180	0.2-50
WYEP-2040	40	2000	420	140	400	180	175	0.2-50
WYEP-2060	60	2000	420	150	355	160	160	0.2-50
WYEP-2585	85	2500	470	150	400	120	120	0.2-50
WYEP-30125	125	3000	500	200	460	100	100	0.2-50

SHEARING MACHINE

QC12K Swing Beam Shearing Machine

>>> PRODUCT FEATURES

HIGH ACCURACY ADJUSTABLE OPERATION

- Economical class.
- High performance.
- Low investment cost.
- Simple operation.
- Compact design.



Environment
Protection



Energy
Conservation



Efficient



Security



MAIN TECHNICAL PARAMETERS <<<

Shearing Machine	Cutting thickness	Cutting width	Stroke	Backgauge Range	Shearing Angle	Main power	Oil Tank	Overall dimension
Model	(mm)	(mm)	(mm)	(mm)		(Kw)		L x W x H (mm)
4x2500	4	2500	8-14	10-400	1°30'	5.5	130	3050×1550×1700
4x3200	4	3200	8-14	10-550	1°30'	5.5	160	3800×1550×1750
4x4000	4	4000	8-14	10-550	1°30'	5.5	200	4600×1800×1800
4x6000	4	6000	8-14	10-550	1°30'	5.5	280	6600×2100×2100
6x2500	6	2500	8-14	10-550	1°30'	7.5	160	3050×1800×1850
6x3200	6	3200	8-14	10-550	1°30'	7.5	180	3800×1800×1850
6x4000	6	4000	10	10-550	1°30'	7.5	200	4600×2000×1900
6x6000	6	4000	10	10-550	1°30'	7.5	280	6600×2300×2300
8x2500	8	2500	14	10-550	1°30'	11	160	3050×1800×1850
8x3200	8	3200	14	10-550	1°30'	11	180	3800×1800×1850
8x4000	8	4000	14	10-550	1°30'	11	200	4600×2000×1900
8x6000	8	6000	14	10-550	1°30'	11	360	6000×2300×2300
10x2500	10	2500	14	10-550	1°30'	15	160	3100×1800×1900
10x3200	10	3200	14	10-550	1°30'	15	180	3860×1800×1900
10x4000	10	4000	14	10-550	1°30'	15	200	4650×2100×2000
12x2500	12	2500	14	10-550	1°30'	18.5	180	3150×2000×2200
12x3200	12	3200	14	10-550	1°30'	18.5	260	3900×2000×2200
12x4000	12	4000	8	10-550	1°30'	18.5	320	4700×2300×2300
12x6000	12	6000	5	10-550	1°30'	18.5	400	6700×2600×2700



SIEMENS Motor



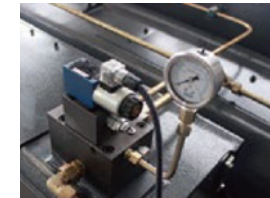
SCHNEIDER Parts



Spring Pressure Cylinder



Safe Guard



REXROTH Valve



FIRST Pump

>>> AUTOMATIC STACKING SYSTEM



-  Light volume, low energy consumption, space and cost saving.
-  Simple operation, improve efficiency and Reduce Cost.
-  Simple structure, easy to maintain.
-  Pre-set program file, accommodating N kinds of palletform programs, quickly complete switching call.

FRONT FEEDING TABLE <<<

The front feeding table of shearing machine can make the metal plate on the top of the feeding plate quickly align with the inlet of the shearing machine through the slide rail between the feeding plate and the support plate, and use the hydraulic cylinder so that the hydraulic rod can directly feed the metal plate to the inlet of the shearing machine, which greatly saves the feeding time of the device.



SHEARING MACHINE

QC11K Hydraulic Guillotine Shearing Machine

PRODUCT FEATURES <<<

SIMPLE OPERATION FAST CUTTING

- Better and faster cuttings.
- Adjustable blade gap cutting angle.
- Stronger and rigid body structure.
- High sensitivity and repeatability.



Environment
Protection



Energy
Conservation



Efficient



Security

MAIN TECHNICAL PARAMETERS <<<

Shearing Machine	Shearing thickness	Shearing width	Back-gauge	Shearing angle	Main power	Power back-gauge	Volume of oil tank	Hold down cylinder	Throat depth	Overall dimension
Model	(mm)	(mm)	(mm)		(Kw)	(Kw)			(mm)	L x W x H (mm)
6x2500	6	2500	10-750	1.5°	7.5	0.55	320	12	100	3150×1900×2000
6x3200	6	3200	10-750	1.5°	7.5	0.55	400	14	100	3900×1900×2000
6x4000	6	4000	10-750	1.5°	7.5	0.55	500	16	100	4600×1900×2000
6x6000	6	6000	10-750	1.5°	7.5	0.55	600	22	100	6600×2000×2400
8x2500	8	2500	10-750	2°	11	0.55	320	12	100	3150×1900×2050
8x3200	8	3200	10-750	2°	11	0.55	400	14	100	3900×1900×2050
8x4000	8	4000	10-750	2°	11	0.55	500	16	100	4600×1900×2050
8x6000	8	6000	10-750	1.5°	11	0.55	600	22	100	6600×2000×2500
12x2500	12	2500	10-750	2°	18.5	0.55	450	12	150	3200×2050×2300
12x3200	12	3200	10-750	2°	18.5	0.55	550	14	150	3950×2050×2300
12x4000	12	4000	10-750	2°	18.5	0.55	550	16	150	4650×2050×2300
12x6000	12	6000	10-750	2°	18.5	0.55	700	22	150	6600×2250×2750
16x2500	16	2500	10-750	2.5°	22	0.55	450	12	150	3200×2150×2400
16x3200	16	3200	10-750	2.5°	22	0.55	550	14	150	3950×2150×2400
16x4000	16	4000	10-750	2.5°	22	0.55	600	16	150	4650×2150×2400
16x6000	20	2500	10-750	2.5°	30	0.55	800	22	150	6600×2500×3000
20x2500	20	2500	10-750	3°	30	0.55	550	12	150	3200×2200×2550
20x3200	20	3200	10-750	3°	30	0.55	650	14	150	3950×2200×2550
20x4000	20	4000	10-750	3°	30	0.55	750	16	150	4700×2200×2550
20x6000	20	4000	10-750	3°	30	0.55	900	22	150	6700×2700×3200
25x2500	25	2500	10-750	3°	30	0.55	600	12	150	3200×2200×2700
25x3200	25	3200	10-750	3°	30	0.55	700	14	150	3900×2300×2700
25x4000	25	4000	10-750	3°	30	0.55	800	16	150	4700×2300×2500
30x2500	30	2500	10-750	3°	37	0.55	800	12	150	3300×2500×2900
30x3200	30	3200	10-750	3°	37	0.55	1000	14	150	4000×2500×2900
30x4000	30	4000	10-750	3°	37	0.55	1100	16	150	4800×2500×2900



>>> STANDARD EQUIPMENT



SIEMENS Motor



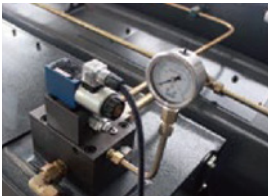
SCHNEIDER Parts



Spring Pressure Cylinder



Safe Guard

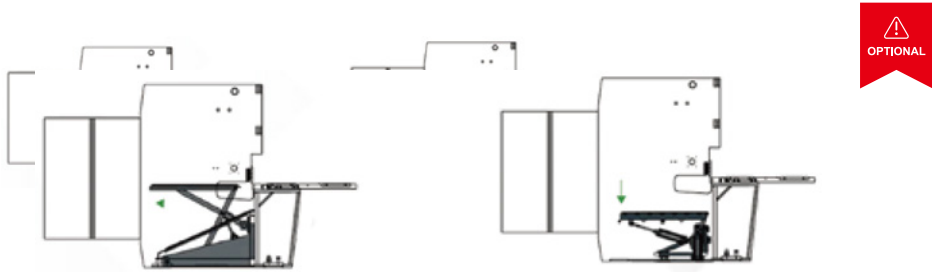


REXROTH Valve

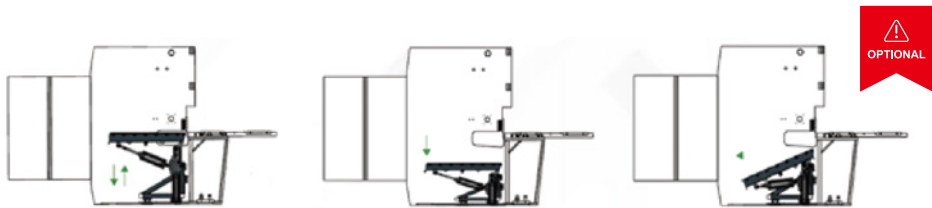


FIRST Pump

>>> WEIYA I Pneumatic Thin Sheet Support System



WEIYA II Pneumatic Thin Sheet Support System <<<



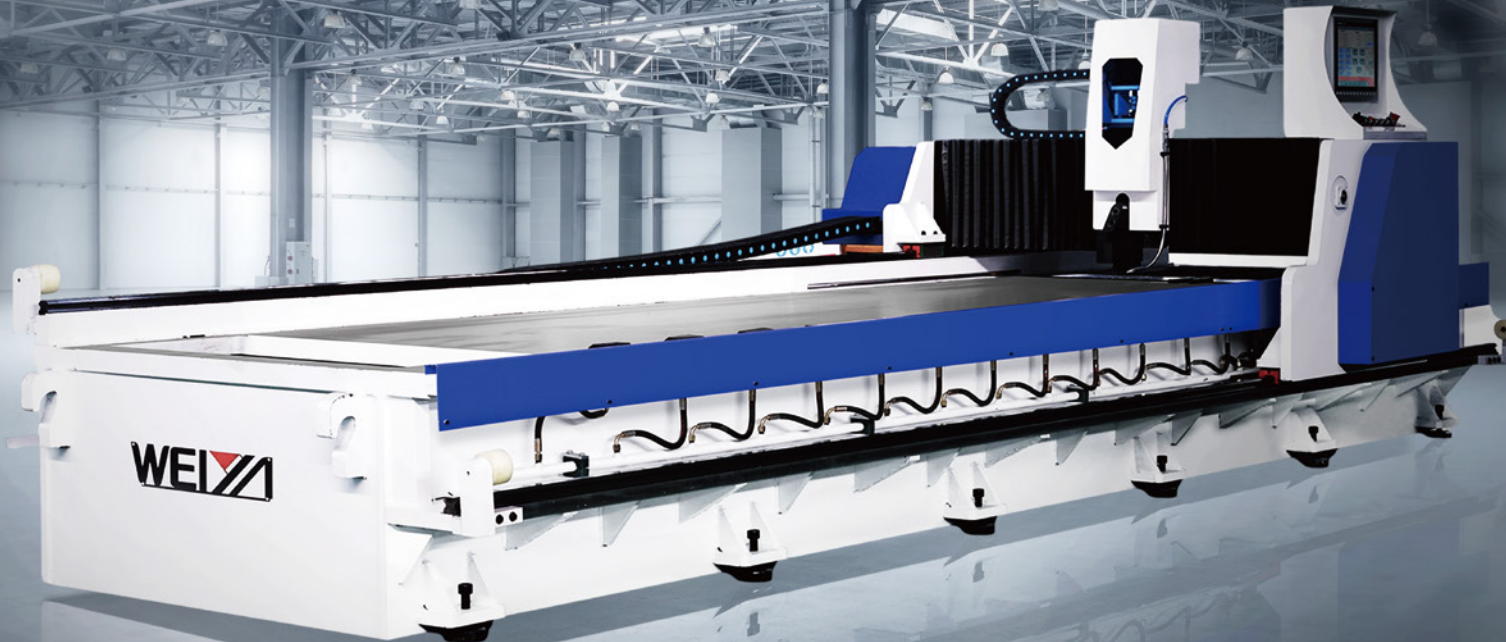
V-GROOVING MACHINE

HSKC Horizontal V Grooving Machine

>>> PRODUCT FEATURES

AUTOMATIC PROCESSING AND COST-EFFECTIVE

- The overall rigidity is good and durable.
- Metal sheet is fixed by hydraulic clamping system.
- Hydraulic system has accumulator compensation.
- Servo motors can save energy.



Environment
Protection



Energy
Conservation



Efficient



Security

MAIN TECHNICAL PARAMETERS <<<

Model	3200×1250	4000×1250	4000×1500	5000×1250	5000×1500	6000×1250
Max grooving width (mm)	1250	1250	1500	1250	1550	1250
Max grooving length (mm)	3200	4000	4000	5000	5000	6000
Max grooving hight(The flatness of stainless steel sheet is less than 3mm) (mm)	4	4	4	4	4	4
Min grooving thickness (mm)	0.4	0.4	0.4	0.4	0.4	0.4
Min distance between V-groove and edge (mm)	8	8	8	8	8	8
Max cutting speed (m/min)	0-90	0-90	0-90	0-90	0-90	0-90
Return speed (m/min)	0-120	0-120	0-120	0-120	0-120	0-120
Left and right movement resolution of tool rest (mm)	0.001	0.001	0.001	0.001	0.001	0.001
Positioning accuracy (mm)	±0.01	±0.01	±0.01	±0.01	±0.01	±0.01
Up and down movement resolution of tool rest (mm)	0.001	0.001	0.001	0.001	0.001	0.001
Positioning accuracy (mm)	±0.01	±0.01	±0.01	±0.01	±0.01	±0.01
Power of main servo motor (kw)	5.5	5.5	5.5	5.5	5.5	5.5
Hydraulic system working pressure (Mpa)	7-9	7-9	7-9	7-9	7-9	7-9
Machine size (L×W×H)(mm)	5300×2300×1700	6100×2300×1700	6100×2600×1700	7100×2300×1700	7100×2600×1700	8100×2300×1700

MACHINE DETAILS I <<<



>>> STANDARD EQUIPMENT

Name	Brand
CNC System	WEIYA
Frequency Converter	MITSUBISHI
Servo Motor	MITSUBISHI
Oil Cylinder Sealing	Janpan NOK
Limit Switch	Janpan OMRONSIE-
Main Motor	MENS
Electric Components	France SchneiderSouth
Alloy Blade	Korea KORLOY
Linear Guide Rail	Taiwan HIWIN

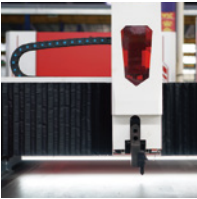
- HSKC Horizontal CNC V-Grooving machine's frame and beam are designed with frame structure.The overall rigidity of the machine is good and durable.
- Strictly in accordance with the machine tool processing technology, using electric furnace tempering. Eliminating welding stress and reducing equipment deformation.
- The metal sheet is fixed by hydraulic clamping system, which has high slotting speed and ensures strong clamping force.The hydraulic system has accumulator compensation and servo motors can save energy and decrease oil temperature.
- The HSKC Horizontal CNC V-Grooving machine uses four knives to make the "V" groove, so the cutting result will be uniform and the deformation of the workpiece will be reduced. The optional micro cooling system can extend the tool life and reduce production costs.
- This machine can work both vertically and horizontally, also can work on both front and back side of the metal sheet. Working speed can be adjusted according to the material and operator.

>>> MACHINE DETAILS II



4 knives for processing "V" slots

Will get better result and reduce the deformation .



Tool holder transfer device

Knife carrier feeding device with SFSR silent ball screw and QR roller heavy-duty linear guide can get High slotting accuracy



Pressing plate

The worktable has the self-grooving function which can groove the worktable surface to get better accuracy.



Worktable

Made of carbon tool steel, the hardness after hardening is as high as HRC55, the table surface wear is small and can be changed.

V-GROOVING MACHINE

HSKC Vertical V Grooving Machine

PRODUCT FEATURES <<<

HIGHER PRECISION AND FASTER SPEED

- Ball screw as the power transmission component.
- The parameters are entered for full-automatic operation.
- Rear moving part is driven by double ball screw.
- Tool holder slide is made of cast iron material



Environment
Protection



Energy
Conservation



Efficient

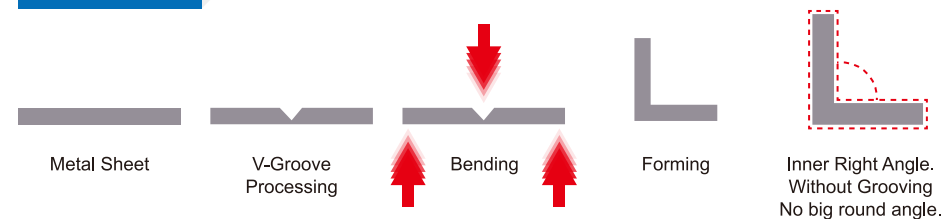


Security

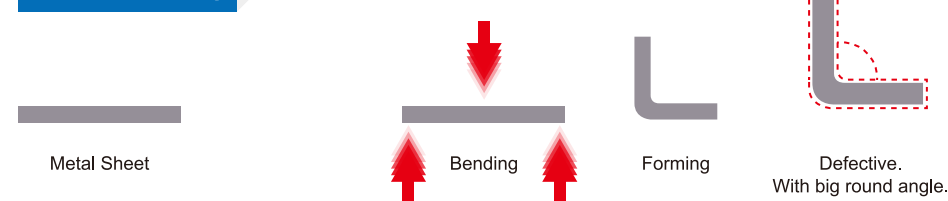


>>> STANDARD EQUIPMENT

With Grooving



Without Grooving



MAIN TECHNICAL PARAMETERS <<<

Model	3200/1250	3200/1500	4000/1250	4000/1500
Max grooving width (mm)	1250	1500	1250	1500
Max grooving length (mm)	3200	3200	4000	4000
Max grooving height(The flatness of stainless steel sheet is less than 3mm) (mm)	6	6	6	6
Min grooving thickness (mm)	0.4	0.4	0.4	0.4
Min distance between V-groove and edge (mm)	8	8	8	8
Max cutting speed (m/min)	0-90	0-90	0-90	0-90
Return speed (m/min)	0-120	0-120	0-120	0-120
Left and right movement resolution of tool rest (mm)	0.001	0.001	0.001	0.001
Positioning accuracy (mm)	±0.01	±0.01	±0.01	±0.01
Up and down movement resolution of tool rest (mm)	0.001	0.001	0.001	0.001
Positioning accuracy (mm)	±0.01	±0.01	±0.01	±0.01
Power of main servo motor (kw)	4.5	4.5	4.5	4.5
Hydraulic system working pressure (Mpa)	6-8	6-8	6-8	6-8
Machine size (L×W×H)(mm)	4800×2650×2100	4800×2850×2100	5850×2650×2100	5850×2850×2100

>>> MACHINE DETAILS



4 knives for processing "Y" slots

Fast grooving speed and energy saving by only moving knives.



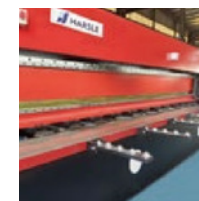
Pressing plate

Pneumatic clamping system features fast clamping speed.



CNC controller

Multi-axis programming can achieve higher working efficiency.



Worktable

Made of carbon tool steel, the hardness after hardening is as high as HRC55, the table surface wear is small and can be changed.

LASER CUTTING & WELDING MACHIN

WYF Single Tabletop Fiber Laser Cutting Machine

>>> PRODUCT FEATURES

FIBER LASERS PROVIDE INNOVATIVE SOLUTIONS

- Perfect results on variety of material.
- Efficient and precise cuts on thick and thin material.
- Low investment and operating costs.
- Modern and compact design.



Environment
Protection



Energy
Conservation



Efficient



Security

LASER HEAD <<<



Product Parameter

Empty running speed:	120m/min
Acceleration:	2.0G
Positioning accuracy:	± 0.05mm/m
Repeat position accuracy:	± 0.03mm/m

Cofiguration

Cuting Width:	1.5 - 2.5m
Cutting Length:	3.0 - 6.0m
Material thickness:	0.5 - 35mm

- Fiber laser requires less maintenance.
Fiber laser can precisely cut various metal sheets including
- AL(Aluminium)CU(Copper), Bronze. The speed of cutting is higher for thin metal sheets.
- Fiber laser requires less cooling operation.
Less gas consumption.
- Laser beam is directed to the laser head from the resonator via fiber optic cableFiber laser energy efficiency is 40%.CO,energy efficiency is 10%Fiber laser cuts faster in comparison to CO, laser of same power. 100,000 hours of diode life.

MAIN TECHNICAL PARAMETERS <<<

Model	WYF
Laser power	1500W / 3000W / 6000W / 12000W
Cutting range	3×1.5(m) / 4×1.5(m) / 6×1.5(m) / 4×2(m) / 6×2(m)
Maximum moving speed	120m/min
Maximum acceleration	1.2g
Positioning accuracy	±0.05mm
Repeated positioning accuracy	±0.02mm
Operating voltage	380V/50Hz
Cooling method	water-cooled

>>> MAIN PARTS



Japan SHIMPO Reducer

Special reducer for cuting machine withhigh precision, long life no oil leakage,high torque and other excellent features



Japan YASKAWA Servo Motor

The maximum speed increased to6000r/min reduceing the temperature-rise and increasing the peak torque by350%.

Taiwan HIWN Guideway

It can absorb the assembly error ofthe mounting surface and obtain thedemand of high precision, highspped.



Taiwan YYC Gear Rack

Taiwan YYC high precision rack grade 5precision can be perfect for laser cuttingmachine. It can provide rigid support forquenching bevel gear and grinding bevelgear.



>>> LASER REZONATOR



Raycus



MAX



IPG

>>> MAIN EQUIPMENT



Water Chiller



Air Conditioner



Air Compressor

LASER CUTTING & WELDING MACHIN

WYFE Enclosed Fiber Laser Cutting Machine

PRODUCT FEATURES <<<

SHALL ACCELERATE YOU FURTHER

- High acceleration.
- Fully automation.
- Flexible solution.
- Smart production.



Environment
Protection



Energy
Conservation



Efficient



Security

LASER HEAD <<<



- Vibration-free motion and high precision cutting quality even at high speeds.
- Lightweight and slim design for high acceleration and cutting speed.
- High quality cuts are achieved by keeping the cutting height constantly maintained by the capacitive sensor in the head.
- Thanks to the protective glass placed in the head, the focusing lenses are protected.
- With the application installed on mobile devices, lens temperature, protective glass temperature, intracranial pressure, cutting gas pressure value and focal distance values can be monitored by wireless connection.
- Thanks to the LED status indicator, various statuses of the head can be monitored according to the colors of the LEDs.



MAIN TECHNICAL PARAMETERS <<<

Model	WYFE
Laser power	6000W / 12000W / 15000W / 20000W
Cutting range	6×2.5(m) / 8×2.5(m) / 12×2.5(m)
Maximum moving speed	150m/min
Maximum acceleration	1.5g
Positioning accuracy	±0.05mm
Repeated positioning accuracy	±0.02mm
Operating voltage	380V/50Hz
Cooling method	water-cooled

>>> MAIN PARTS



Select 6 series aviation aluminum alloy,light-weight and good dynamic performance of beam.



Honeycomb compressive structure design in accordance with aerospacecraft design standards.



Extrusion molding process adopted,no air or sand hole, high strength.

>>> CUTTING SOFTWARE



Support the AI, DXF, PLT, Gerber, and etc. graphic data format, accept raw Mater Cam, Type3, Wen Tai software into international standard G code. When pen/lead in the external files such as DXF, automatic optimization. Automatic optimization process can be customized, the above each function can also be performed manually.

- Flexible automatic sorting and manual sorting.
- The unique processing order browsing function.
- Support along with speed the power regulation.
- The same set of software support pipe cutting and flat cutting.

>>> WORKBENCH



Stable

Use Chinese traditional tenon-and-mortise structure to provide stronger bearing capacity. Solder joint fixing and structural bearing ensure long-standing operation stability.

Accurate

Welded structure improves shock absorption effect, lowering deviation caused by shock, and offering more accurate cutting.

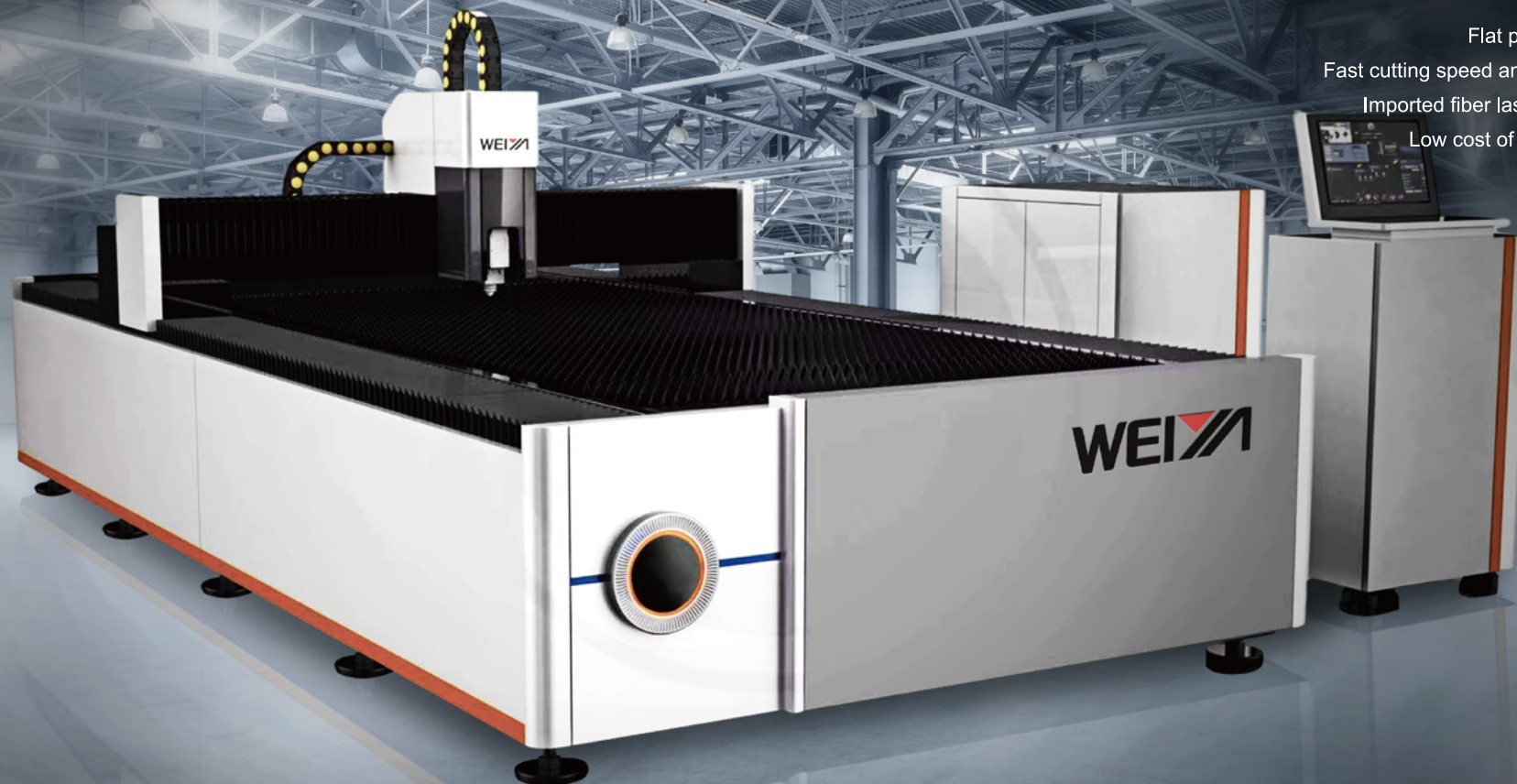
LASER CUTTING & WELDING MACHIN

WYFT Sheet&Tube Fiber Laser Cutting Machine

>>> PRODUCT FEATURES

POWERFUL CUTTING FUNCTION

- Flat plates and all kinds of tubes.
- Fast cutting speed and higher working efficiency.
- Imported fiber laser has stable performance.
- Low cost of use and pollution emission.



Environment
Protection



Energy
Conservation



Efficient



Security

FEATURES <<<

Sheet metal processing, round and square pipes, adverting signs production, high and low voltage electrical cabinet production, mechanical parts kitchen utensils, automobiles, machinery, metal products, saw blades, electrical parts, optical industry, spring, board, kettle, medical microelectronics, hardware, knife measuring tools and other metal processing industries.



- Adopting CYP Tube cutting software, it can directly accept the drawings from 3-Dimension drawing software to 2-Dimension drawing software.
- The drawings can be directly displayed in the computer, which is more convenient and direct.
- Electric, automatic centering chuck, no manual adjustment, any materials from diameter 20-220mm without adjusting the center.
- The machine have before and after chuck, riggers up servo motor driving system, cutting without jitter, high precision and good synchronzation.
- Axis motors adopt the Germany Atianta Gear and rack, long service life without deformation.

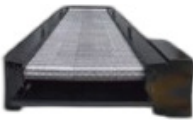
MAIN TECHNICAL PARAMETERS <<<

Model	WYFT
Laser power	1500W / 3000W / 6000W
Cutting range	3×1.5(m) / 4×1.5(m) / 6×1.5(m) / 6×2.0(m) / 6×2.5(m)
Maximum size of chuck	220mm / 350mm
Plate/tube cutting length	3000mm / 4000mm / 6000mm
Maximum moving speed	90m/min
Maximum acceleration	1.2g
Positioning accuracy	±0.05mm
Repeated positioning accuracy	±0.02mm
Operating voltage	380V/50Hz
Cooling method	water-cooled

>>> FABRICATION PROCESS



- 4axis(X, Y, U, Z)
- Servo motor
- Automatic focus cutting head
- Laser source
- Cooling Unit
- Clean-dry air system
- Safety cabinet
- CAD/CAM software
- Servo motor
- 15" touchscreen controller
- Conveyor
- Warning lamp
- Nozzle and cleaning kit
- Nozzle cleaning and calibration tray
- Light protection
- 2x automatic shuttle table



- Continuous flow of parts is ensured thanks to the specially designed conveyor.

>>> WORKBENCH



Tube clamp

It adopts the pneumatic clamp design on both sides and it can modulate the center automatically.
The diagonal adjustable range is 20-220mm.



Tube support

It employs intelligent tube support design, which can solve the deformation problems in the process of long tube cutting.

>>> WORKBENCH



Stable

Use Chinese traditional tenon-and-mortise structure to provide stronger bearing capacity. Solder joint fixing and structural bearing ensure long-standing operation stability.

Accurate

Welded structure improves shock absorption effect, lowering deviation caused by shock, and offering more accurate cutting.

LASER CUTTING & WELDING MACHIN

WYPC Tube&Pipe Fiber Laser Cutting Machine

PRODUCT FEATURES <<<

Designed for precision tube cutting

- High precision and fast speed.
- 2D&3D pipe cutting.
- Energy saving and environmental friendly.
- High material utilization.



Environment
Protection



Energy
Conservation



Efficient



Security



- ◆ High precision, high efficiency, stable and reliable.
- ◆ Metal pipe processing tool, strong expansion, all kinds of pipes, profiles and special-shaped pipe processing flexible response.
- ◆ Intelligent management system, powerful process database, to achieve high quality processing.

Mode	WY-23060	WY-35060	WY-350120
Cutting range	Φ10 * Φ230	Φ10 * Φ350	Φ10 * Φ350
Laser power	1000 - 12000W		
Repositioning accuracy	0.02mm		
Max.moving speed	1 10 m/min		

LASER CUTTING & WELDING MACHIN

WYW Handheld Laser Welding Machine

PRODUCT FEATURES <<<

PERFECTWELDING EFFECT

- All-in-one cabinet that integrates laser, etc.
- Small footprint, easy to move and strong functionality.
- Beautiful weld seams, no welding scars and discoloration.
- With laser safety operation protection function.



Environment
Protection



Energy
Conservation



Efficient



Security

LASER HEAD <<<



- Up to 4X faster than TIG.
- Easy to learn and operate with highest process consistency.
- High quality welding of thick, thin and reflective metals without distortion, deformation, undercut or burn-through.
- Welding of dissimilar metal parts of different thicknesses.
- Dramatically low heat input and minimized heat affected zone.
- Minimal part setup and post-processing grinding or polishing.
- Increased productivity with no need for machining or straightening deformed parts.

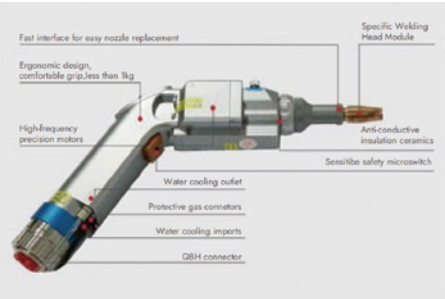
>>> MAIN TECHNICAL PARAMETERS

Mode	WY-1000W	WY-1500W	WY-2000W	WY-3000W
Cutting range	1000W	1500W	2000W	3000W
Laser power	10M			
Repositioning accuracy	0.3mm ~ 3mm	0.3mm ~ 4mm	0.3mm ~ 5.5mm	0.3mm ~ 7mm
Max.moving speed	220V ± 10V	220V ± 10V	220V ± 10V	220V ± 10V
Cutting range	Red Light			
Laser power	Water cooling			
Repositioning accuracy	10bar			
Max.moving speed	5KW	7KW	9KW	11KW
Cutting range	Continuous/modulation			
Laser power	Flat,no vibration and shock			
Repositioning accuracy	<70			
Max.moving speed	-10 ~ 45 °C			

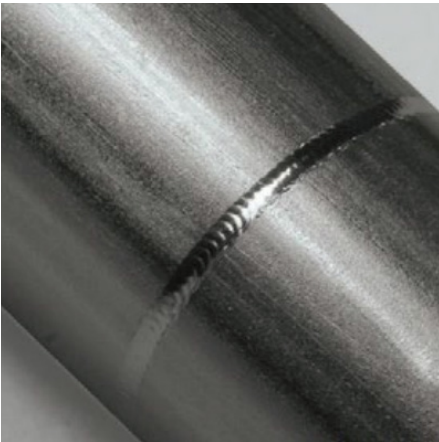
>>> MAIN PARTS

Welding heads are widely used in complex and irregular welding processes in industries such as staircase elevators, shelves, ovens, stainless steel door and window guardrails, power distribution boxes, stainless steel furniture; perfectly replace traditional argon arc welding, stainless steel plates, iron plates, aluminum plates and other metal materials welding.

- Smart internal design, good interactive control system, expand the tolerance range of the processed parts and the width of the weld seam solve the disadvantage of small light spots, the weld seam is better formed.
- Modeling light, the use of body engineering design methods, comfort grip; single-handedly easily control, operation simple and approachable.
- Having a plurality of security alarms, automatic removal of the workpiece after the light lock, be more safe.
- Weld appearance, fast, no supplies, no welding marks, no discoloration, no post-grinding.
- Can be arranged at various angles of the nozzle, to meet the different needs of the welding products.

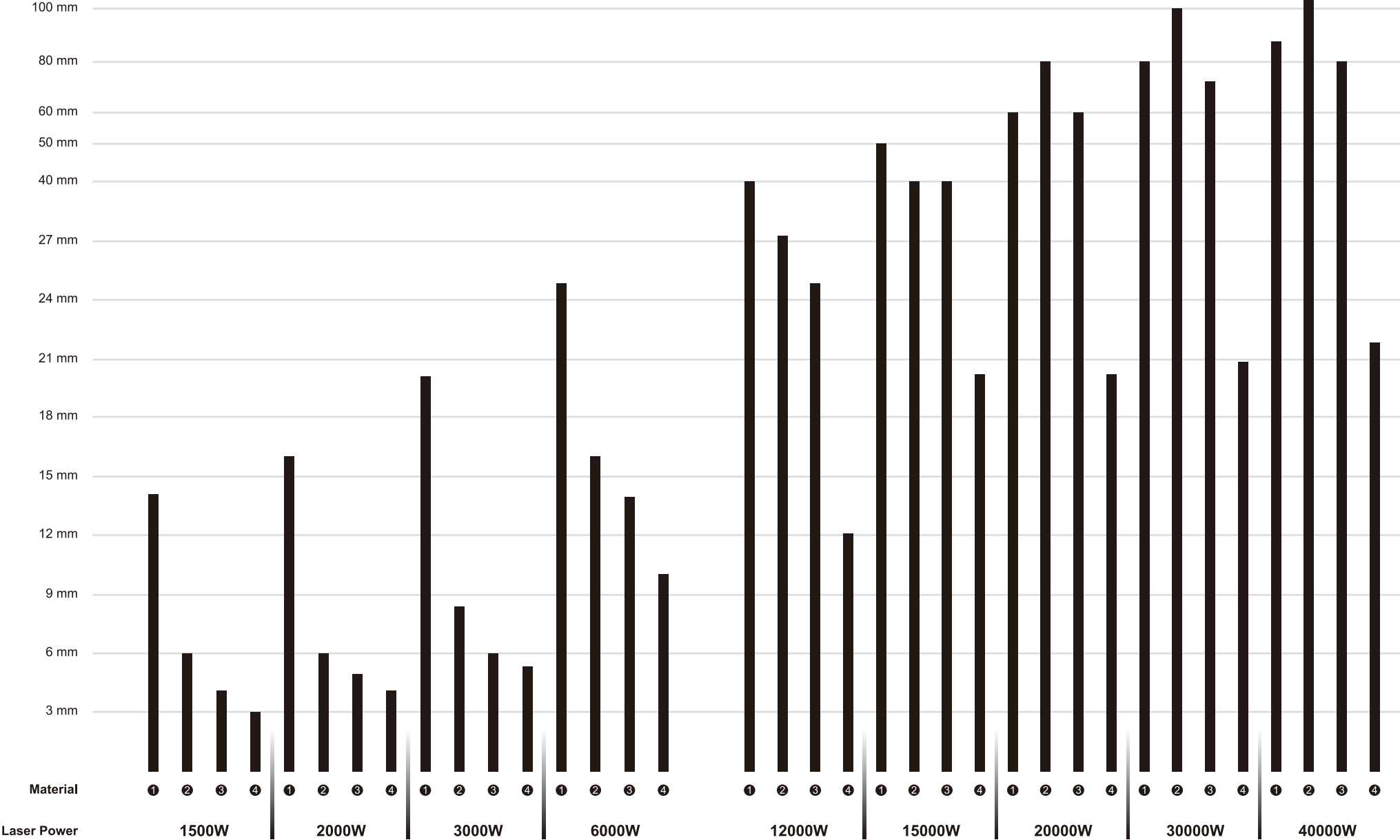


>>> WORKBENCH



Cutting Thickness
① : Carbon steel
② : Stainless steel
③ : Aluminium
④ : Nonferrous metals

Maximum cutting thickness (not recommended for long-term use)



		1500W	2000W	3000W	6000W	12000W	15000W	20000W	30000W	40000W
Material	Thickness (mm)	Cutting speed (m/min)								
Carbon steel (O ₂)	1	15-20(N ₂)	23-26(N ₂)	20(N ₂)	30(N ₂)	50-60(N ₂)	50-60(N ₂)			
	2	4-5(N ₂)/4(O ₂)	6-8(N ₂)/4.5-5.5(O ₂)	16(N ₂)/4(O ₂)	25(N ₂)	40-45(N ₂)	45-48(N ₂)			
	3	3-4	3-4	4	14(N ₂)/3.6-4.2(O ₂)	30-35(N ₂)	30-38(N ₂)			
	4	2.3-2.8	2.5-3	3.5	5(N ₂)/3.3-3.6(O ₂)	20-26(N ₂)	26-29(N ₂)			
	5	1.8-2.3	2.2-2.6	3.2	6.4(N ₂)/3-3.6(O ₂)	15-18(N ₂)	20-23(N ₂)	23-28(N ₂)		
	6	1.6-2.0	1.8-2	2.7	5(N ₂)/2.7-3.2(O ₂)	10-13(N ₂)	17-19(N ₂)	28-20(N ₂)		
	8	1.2-1.5	1.2-1.6	2.2	2.2-3.5	7-10(N ₂)	10-12(N ₂)	14-16(N ₂)	20-25(N ₂)	23-26(N ₂)
	12	0.8	0.8-1	1	1.9-2.1	3-3.5	5-6(N ₂)/3.2-3.5(O ₂)	8-10(N ₂)/3.2-3.6(O ₂)	10-14(N ₂)	13-17(N ₂)
	14	0.6	0.6-0.75	0.9	1.4-1.7	3-2.2	4.5-5.5(N ₂)/3-3.2(O ₂)	6-8(N ₂)/3-3.2(O ₂)	9.0-10.5(N ₂)	10-11.5(N ₂)
	16		0.6-0.7	0.75	1.2-1.4	2.8-3	3-3.1	5-6(N ₂)/3-3.1(O ₂)	8.0-9.5(N ₂)	9.0-10.5(N ₂)
	20			0.6	0.6-0.7	2-2.3	2.5-2.8	2.8-3	4.0-5.0(N ₂)	5.0-6.0(N ₂)
	25				0.4-0.5	1.1-1.3	1.6-1.9	2.5-3.2	2.6-3.5	
	30					0.9-1	1.2-1.3	1.7-1.9	2.8-3	2.9-3.8
	35						1-1.2	1.4-1.6	2.4-2.6	2.6-3.2
	60							0.2-0.25	0.2-0.3	0.2-0.4
	80							0.16-0.22	0.1-0.15	0.15-0.2
	100								0.06-0.1	0.12-0.18
Stainless steel (N ₂)	1	20-25	26-28	30	40	50-60	50-60	50-60		
	2	8-10	9-16	24	30	40-45	45-50	50-60		
	3	4.5-5.5	5-7	10	15	30-35	35-38	40-45		
	4	3-3.5	2.6-3.5	6.5	12	22-27	25-29	30-36		
	5	1.5-2.0	1.5-2.5	3.6	8	15-18	18-22	22-24		
	6	0.7-0.9	1-1.5	2.7	5	13-15	15-18	16-22	30-35	33-36
	8			1.2	3.8	8-10	10-12	13-16	25-28	28-32
	10				2	6.5-7.5	8-9	10-12	20-22	23-25
	12				1.2	5-5.5	6-7	8-10	15-17	18-20
	16				0.6	2-2.3	2.6-2.8	5-6	8.5-10.0	9-12.0
	18					1.3-1.5	2-2.3	3.2-4	6.0-7.0	7.0-8.0
	20					1.2-1.4	1.8-2	3-3.2	5.0-6.0	6.0-7.0
	25					0.7-0.9	1-1.2	1.5-2	3.0-4.0	5.0-6.0
	30					0.25-0.3	0.6-0.7	1-1.2	2.0-2.5	2.5-3
	40						0.3-0.4	0.5-0.8	0.9-1.2	1.2-2.5
	80							0.06-0.1	0.08-0.1	0.08-0.12
	100							0.04-0.06	0.05-0.06	0.06-0.1
Aluminum (N ₂)	1	12-16	20-25	25	35	45-50	45-52	60-80	60-80	65-85
	2	4-5	8-13	18	25	30-35	35-38	45-55	50-60	55-65
	3	1.5-2.5	4-4.5	8	15	20-25	25-27	38-45	35-45	38-48
	4	1-1.3	2.5-3	6	10	15-20	20-22	30-40	30-40	35-45
	5		1.5-2	3.2	6	14-18	15-17	23-28	20-25	23-28
	6			2	4	10-12	12-14	16-20	15-22	16-25
	8				2	6-8	5-9	10-12	14-20	16-25
	10				1.2	4-5	5-7	9-10	8.0-10	9-12
	12				0.7	2-3	2.5-3.5	5-6	7.0-8.0	8.0-9.0
	14				0.5	1.5-2.5	2-3	4-5	4.0-6.0	5.0-8.0
	16					1.3-2	1.5-2.5	3-4	3.0-4.5	3.5-5.5
	18					1-1.6	1.3-1.8	2.3-2.8	2.3-3.0	2.8-3.5
	20					0.8-1.2	0.8-1.2	2.0-2.3	2.0-2.3	2.2-2.5
	25					0.5-0.7	0.5-0.7	1.0-1.5	1.0-1.5	1.2-1.7
	30						0.4-0.5	0.6-0.8	0.6-0.8	0.6-0.9
	40						0.25-0.3	0.4-0.5	0.3-0.6	0.4-0.7
	60							0.2-0.3	0.2-0.3	0.3-0.4
Brass (N ₂)	1	12-15	13-15	20	30	35-45	38-40	50-60	50-60	55-65
	2	4-5	5-7	15	20	30-35	32-37	35-45	35-45	38-48
	3	1.5-2	2.5-3	6	14	16-22	20-24	26-32	28-35	30-36
	4		1-1.3	3	9	15-18	15-19	20-25	23-28	25-29
	5			2.2	5.5	12-15	13-16	18-21	15-20	16-22
	6				3.8	8-10	9-11	13-17	12-15	13-16
	8				1.8	5-7	6-8	9.0-12	8.0-10	9.0-15
	10				1	4-5	5-6	6.0-8.0	5.0-7.0	6.0-9.0
	12					1.8-2	2-2.2	4.0-6.0	3.5-5.5	3.8-5.8
	14						1.4-1.6	3.5-4.5	3.0-4.5	3.5-5.0
	16						1.2-1.3	2.0-3.0	2.0-3.0	2.2-3.2
	18						1-1.2	1.0-1.5	1.0-1.5	1.2-1.8
	20						0.6-0.7	0.7-0.9	0.7-0.9	0.8-1.0

ROLLING MACHINE

W12 Four-Roller Rolling Machine

>>> PRODUCT FEATURES

- User-Friendly and Versatile - Features easy operation and can handle complex bends.
- Precision Control - CNC with digital readouts for roller positions ensures high accuracy.
- Efficient Drive System - Utilizes a full hydraulic drive, 60% power equivalent of traditional systems.
- Increased Productivity - Forms metal faster by 50%-80% than three-roller machines.
- Accurate Material Alignment - Simplifies material placement and reduces errors.
- Cone Bending Capability - Includes a device for cone bending.
- Maintenance-Free - Offers permanent lubrication, eliminating the need for refueling.
- Secure Clamping - Top and bottom rollers effectively grip the plate, preventing slips.
- Optimal Bending - Achieves minimal bending diameters and smaller flat edges.
- Expandable with Accessories - Supports additional devices like carriers and feeders.
- Certified Quality - Comes with a CE certificate for safety and standards compliance.



Environment
Protection



Energy
Conservation



Efficient



Security



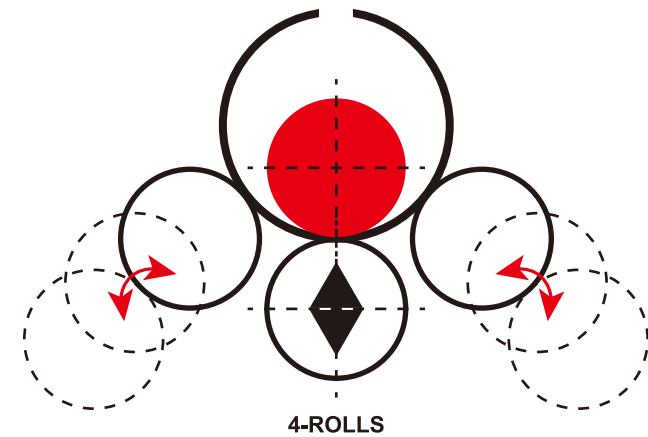
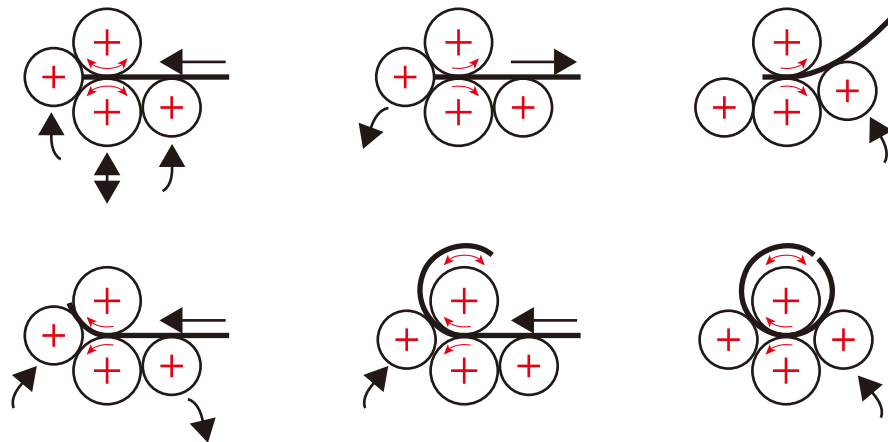
>>> W12 Hydraulics Plate Rolling Machine With 4 Rolls



◆ Structure style:

It belongs to four roller plate rolling machine, It wide used in the manufacture of pressure vessels, machinery, hydropower, construction and other industries of the barrel body pre bending, rollround, and also have a function of checking circle and leveling. The top roller driven by hydraulic motor. Through the friction between the metal plate and the top roller to drive the bottom roller and side rollers rotate. And supply the torque for bending plate. The bottom roller, side roller and drop end are all driven by hydraulic oil tank. The bottom roller move up and down, the side roller move along with an arc. The bottom roller rising to clamp the plate and the side roller title up to pre-bend the end of the plate.

WORKING PRINCIPLE



ROLLING MACHINE

W11 Three-Roller Rolling Machine

PRODUCT FEATURES <<<

- Economical class
- Flexible machine easily adapt to different type of process
- Upper and lateral supports



Environment
Protection



Energy
Conservation



Efficient



Security



W11 3-Roller Mechanical Symmetrical Plate Rolling Machine <<<

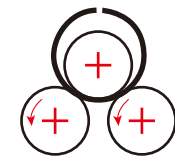
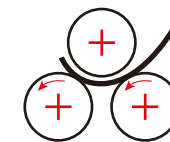
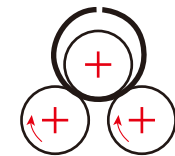
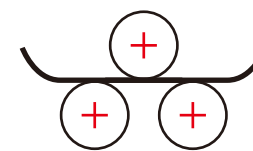
◆ Performance features:

The structure style of this machine is 3 roller symmetrical. The top roller do the move.ment of elevation in the central position of the two bottom rolls. it's transmitted by screw nut and worm gear. Two bottom rolls are main drive rolls. They rotate by meshing between the output gear of the gear box and the bottom roller and supply the torque for bending plate. It's compact, easy operate and maintain. Extended shaft for profile bending.



Mode	Max. Bending thickness	Max. Bending width	Yield limit	Coiling Speed	Top roller diameter	Bottom roller diameter	Central distance	Main power
	(mm)	(mm)	(Mpa)	(m/min)	(mm)	(mm)	(mm)	(Kw)
W11-4x1500	4	1500	245	5	150	140	200	4
W11-4x2000	4	2000	245	5	160	150	220	4
W11-6x1500	6	1500	245	5	160	150	220	4
W11-6x2000	6	2000	245	5	170	160	220	5.5
W11-6x2500	6	2500	245	4.5	180	170	250	5.5
W11-8x1500	8	1500	245	5	170	160	220	5.5
W11-8x2000	8	2000	245	4.5	180	170	250	5.5
W11-8x2500	8	2500	245	4.5	240	180	280	7.5
W11-12x2000	12	2000	245	4.5	240	180	280	7.5
W11-12x2500	12	2500	245	4.5	260	220	320	11
W11-12x3000	12	3000	245	4	280	240	360	11
W11-16x2000	16	2000	245	4.5	260	220	320	11
W11-16x2500	16	2500	245	4	280	240	360	11
W11-16x3000	16	3000	245	4	340	270	440	15
W11-20x2000	20	2000	245	4	280	240	360	11
W11-20x2500	20	2500	245	4	340	270	440	15
W11-25x2000	25	2000	245	4	340	270	440	15
W11-25x2500	25	2500	245	4	370	280	480	22
W11-30x2000	30	2000	245	4	370	280	480	22
W11-30x2500	30	2500	245	4	420	360	550	30
W11-30x3000	30	3000	245	4	450	390	600	30
W11-40x2500	40	2500	245	4	500	400	600	37

WORKING PRINCIPLE





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